

## Specification of Bitumen VG 30

Specification	Unit	Value	Test Method
Absolute Viscosity, at 60 °C	Poise	Min 2400	ASTM D4402
Kinematic Viscosity, at 135 °C	CST	Min 350	ASTM D2170
Flash Point	°C	Min 220	ASTM D93
Solubility in Trichloroethylene	%WT	Min 99	ASTM D2042
Penetration Value, at 25 °C	0.1mm	50-70	ASTM D5
Softening Point	°C	Min 47	ASTM D36
Viscosity Ratio, at 60 °C	°C	Max 4	ASTM D4402
Ductility at 25 °C, after thin film oven test	Cm	Min 40	ASTM D113
Specific Gravity, at 25 °C	Kg/m <sup>3</sup>	Min 1.0131	ASTM D70